# **Technical Data Sheet**



Rhenogran® TBBS-80

Predispersed rubber chemicals and additives

#### **Function**

Accelerator for the vulcanization of natural and synthetic rubbers

## **Product description**

Composition: 80 % N-tert.-butyl-2-benzothiazyl

sulfenamide, 20 % elastomer binder and

dispersing agents

Appearance: beige granules

Density, 20 °C: approx. 1.17 g/cm3

Physiological properties: see safety data sheet

#### Use

Mode of action: Accelerator Rhenogran TBBS-80 provides a considerably long scorch time,

excellent processing safety, and a fast full cure. Rhenogran TBBS-80 is used as single accelerator for the low-sulfur vulcanization or in combination with accelerators of the dithiocarbamate or thiuram class. The vulcanizates obtained show good aging resistance and good moduli. The curing rate of mixes containing Rhenogran TBBS-80 in combination with thiuram and dithiocarbamate is noticeably reduced. Thiourea has a strong secondary acceleration effect on Rhenogran TBBS-80, mainly in mixes with a low sulfur

content. In compounds accelerated with mercaptanes and thiurams

Rhenogran TBBS-80 may delay scorch.

Processing: The thermoplastic, fully compatible elastomer binder in combination with

special dispersing agents allow quick absorption and excellent dispersion in the compound. In this way, optimal activity of the effective substance is

assured.

Dosage: NR:

primary: 0.5-1.0 phr with 2.5-3.5 phr sulfur

secondary: 0.5 phr with 1.5-3.5 phr sulfur and 0.3 phr mercapto or thiuram

accelerators

SBR:

1.0-1.4 phr with 1.5-2.5 sulfur and 0-0.2 phr thiuram accelerators

Application: Tire treads, air hoses, conveyor belts, footwear, and other technical articles

### **Packaging**

25 kg paper bag on 1000 kg skid

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 Edition:
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 1 of 2
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## Storage stability

In original closed containers under cool and dry conditions 730 days from date of production

## Handling

For additional handling information on Rhenogran TBBS-80 please consult current safety data sheet.

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