Cohedur® D 330 is a bonding agent for textile.

**Product description**

**Composition:** diphenyl methane diisocyanate, isomers and homologues

**Appearance:** dark brown, viscous liquid

<table>
<thead>
<tr>
<th>Property</th>
<th>Nominal value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity (at 25 °C)</td>
<td>950 ± 150</td>
<td>mPa.s</td>
<td>ASTM D 4889</td>
</tr>
<tr>
<td>Isocyanate content (NCO)</td>
<td>30.4 ± 0.8</td>
<td>%</td>
<td>ASTM D 5155</td>
</tr>
<tr>
<td>Acidity</td>
<td>≤ 200</td>
<td>ppm</td>
<td>RUC 114</td>
</tr>
</tbody>
</table>

**Packaging**

1 m³ container (1200 kg).

**Storage stability**

In original closed containers under cool (above 15 °C) and dry conditions 183 days from date of production.

**Handling**

For additional handling information on Cohedur® D 330 please consult current safety data sheet.

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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